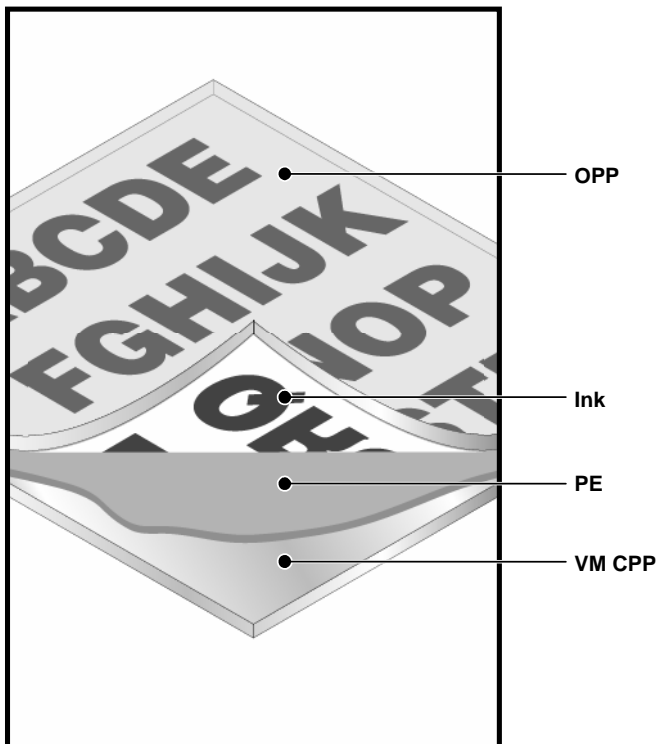


acclaim OPM

Laminated Flexible Packaging Film

DESCRIPTION	This structure is an economic flexible film construction for food and dry food applications that require moderate OTR and good WVTR barrier levels as well as UV protection. Sealant provides excellent seals with good flex crack resistance.
STRUCTURE	OPP 76GA/Ink/PE 60GA/VM CPP 80GA
LAMINATION	PolyEthylene Extrusion method
PACK	Rolls wrapped in poly bags capped with core plugs.
PRINT	Rotogravure, up to 10 colors, ink trapped between film layers



FILM SPECIFICATIONS

Gauge (+/- 5%)	220
Seal Strength (at 270°F g/in 30 PSI, ½ Sec.)	>1400
Yield (Square Inches/Lb)	13,196
O ₂ TR (cc/100 sq in/24Hrs)	<10
WVTR (g/100 sq in/24 HRS @ 100°F @90% RH)	≤0.422
Dimensional Stability MD (%)	6.0
Seal Range	235°F- 275°F
Gloss(45°)	>85

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